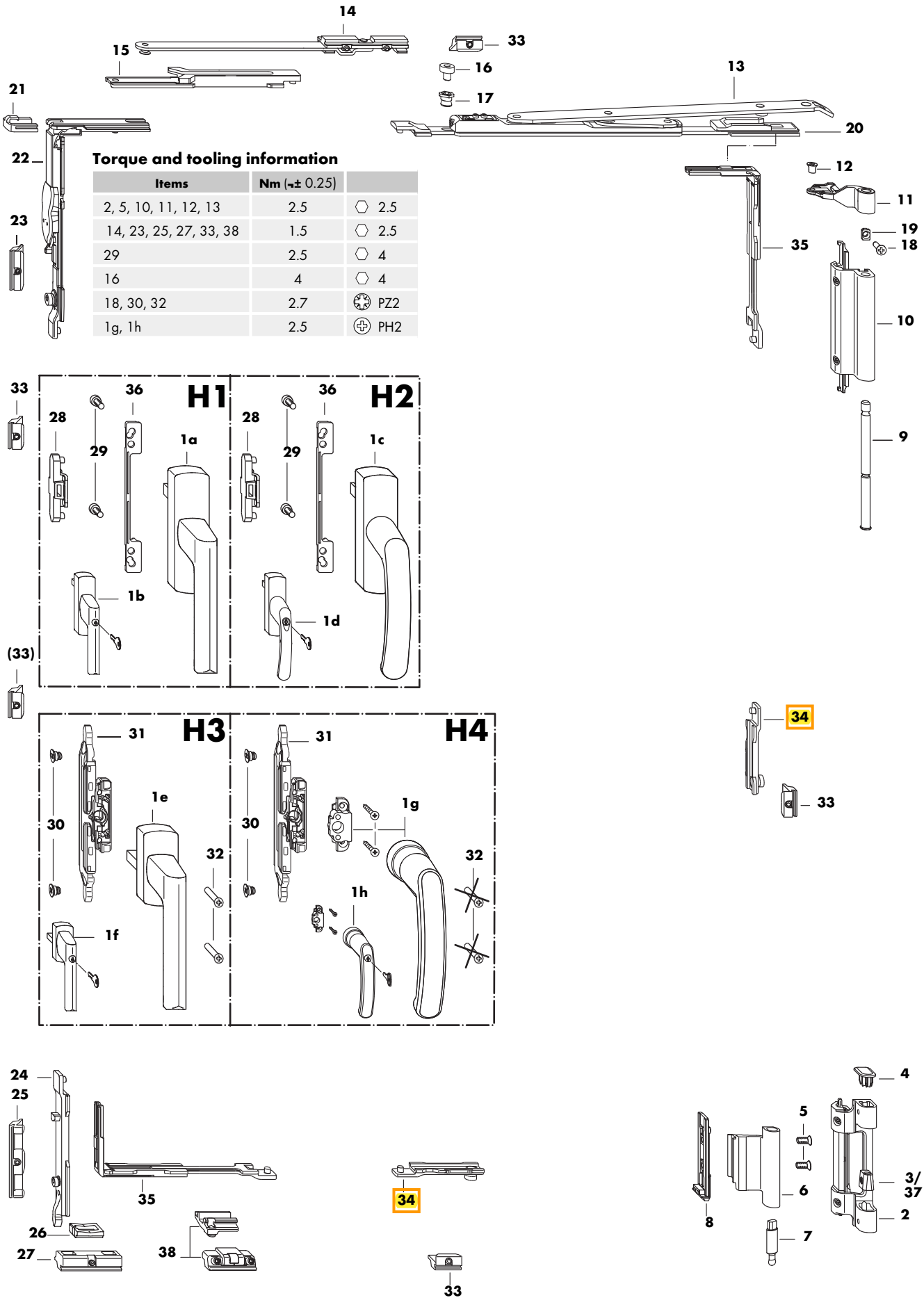


Torque and tooling information

Items	Nm (¬± 0.25)	
2, 5, 10, 11, 12, 13	2.5	⬡ 2.5
14, 23, 25, 27, 33, 38	1.5	⬡ 2.5
29	2.5	⬡ 4
16	4	⬡ 4
18, 30, 32	2.7	PZ2
1g, 1h	2.5	PH2

ALU 5200-DK BD 3.5 (FBS-EUL) *Hardware list*

	Item	Quan-tity	Description			VE		VE
H1	**1a**		**Handle LM Si-line**					
	1b		**Handle LM Si-line lockable**	*Only use in combination with coupling set*				
H2	**1c**		**Handle LM Globe**			**See ALU handle overview, document no.: H48.ZubhLS007en in ALU planning manual**		
	1d	**1**	**Handle LM Globe lockable**					
H3	**1e**		**Handle TITAN**			**(□ 7 mm x 25, cam dia.10 mm)**		
	1f		**Handle TITAN lockable**	*Only use in combination with gear set*				
H4	**1g**		**Handle LM round rose**			**See Handle Globe RR, document no.: H48.ZubhLS006en in ALU planning manual**		
	1h		**Handle LM round rose lockable**					
		1	**Hinge side LM 5200 BD 3.5**	**Silver**		**MMBS0220-525010**	**1**	**MMBS0220-525020**	**10**
				White *RAL 9016*		**MMBS0220-504010**	**1**	**MMBS0220-504020**	**10**
				Black *RAL 9005*		**MMBS0220-523010**	**1**	**MMBS0220-523020**	**10**
				EV1		**MMBS0220-524010**	**1**	**MMBS0220-524020**	**10**
				Mill finish		-	-	**MMBS0220-500120**	**5**
	2	1	Bottom hinge						
	3	1	Adjusting piece						
	4	1	Cover cap						
	5	2	M5 x 8.5 countersunk screw						
	6	1	Corner hinge						
	7	1	Bottom hinge pin						
	8	1	Clamping piece E						
	9	1	Top hinge pin						
	10	1	Top hinge						
	11	1	Stay hinge bearing						
	12	1	M5 x 7.5 countersunk screw						
	13	**1**	**Stay LM**	*Size* 20	*FB (mm)* 365 to 600	*Weight* < 100 kg	**884805**	**1**	**273 098**	**20**
				35	601 to 1600		**884782**	**1**	**314 203**	**20**
According to FB/kg		**0...1**	**Additional stay LM**	*At and above FB 1251 with stay size 35<100 kg* *At and above FB 1020 with stay size 35>100 kg to 130 kg*			**857076**	**1**	**247006**	**10**
	14	1	Additional stay							
	15	1	Striker							
	16	1	Locking cam							
	17	1	Eccentric rivet							
According to kg		**0...1**	**Accessories set LM for 130 kg**	*> 100 kg to 130 kg*			-	-	**247037**	**20**
	18	1	M5 x 13 countersunk screw							
	19	1	Support bracket							
		1	**Locking side LM DK (with FBS on corner drive) KPS**				**MMVS0310-100010**	**1**	**MMVS0310-100030**	**20**
	20	1	Locking bolt DK							
	21	1	Clamping piece EUL							
	22	1	VSO corner drive							
	23	1	Striker EUL							
	24	1	Tilt lock cam 10							
	25	1	Striker E cam 10							
	26	1	Run-up block							
	27	1	Tilt locking part							
H1 H2		**0...1**	**Coupling set LM (without FBS on gear)**	*Only use in combination with H1/H2*			**MMKL0060-100010**	**1**	**MMKL0060-100030**	**20**
	28	1	ALU coupling bracket							
	29	2	M5 x 12 cheese head screw							
H3 H4		**0...1**	**Gear set LM (without FBS on gear)**	*Only use in combination with H3/H4 (see drawing no. H48.ZubhLS005en)*			**MMGI0090-100010**	**1**	**MMGI0090-100030**	**20**
	30	2	M6 coupling screw							
	31	1	M6 ESG							
	32	2	M5 x 35 countersunk screw							
According to FB/FH		**0...2**	**MV LM-DK/TBT**	*(FB/FH > 1251 mm)*			**857045**	**1**	**246979**	**20**
	33	2	Striker							
	34	1	Slider							
	35	1	VSU/BSO corner drive							
Accessories	**36**	**0...1**	**Handle support LM**	*Only use in combination with H1/H2*			-	-	(see table on page 4)	**200**
	37	**0...1**	**Adjusting piece AV**	*For compression + 0.5 mm*			**MXBS0100-100010**	**1**	**MXBS0100-100030**	**20**
	38	**0...1**	**Sash lift LM**	*(see drawing no. H48.ZubhLS014en)*			**MMFH0010-100010**	**1**	**MMFH0010-100030**	**20**

Klik op een artikelnummer om het artikel op kozijnparts.nl te bekijken.

Nederlandse vertaling

Begrippen uit het beslagoverzicht en de beslaglijst

Bron: Siegenia planningshandboek ALU 5200-DK BD 3.5 (H48.5200LS001en), Engels. Vertaling Kozijn Parts.

Dit artikel: 254509 (positie 34, Slider) (in de bladen hiervoor geel gemarkeerd)

Siegenia ALU 5200-DK BD 3.5 (FBS-EUL) - beslagoverzicht en beslaglijst

Hardware overview / Hardware list	beslagoverzicht / beslaglijst
Description / Material no.	omschrijving / artikelnummer (per stuk en per doos)
MV LM-DK/TBT (FB/FH > 1251 mm)	middensluiting draai-kiep/kiep-voor-draai, bij vleugelbreedte of -hoogte groter dan 1251 mm
33 Striker	sluitstuk (2 stuks)
34 Slider	schuif (bij ons: eindvergrendeling met verstelbare sluitnok) - dit artikel
35 VSU/BSO corner drive	hoekoverbrenger sluitzijde onder / hangzijde boven
Locking side LM DK	sluitzijde draai-kiep (set)
20 Locking bolt DK	sluiter draai-kiep
Hinge side	scharnierzijde
Accessories	toebehoren
According to FB/FH	afhankelijk van vleugelbreedte/-hoogte